

## Low Beam Legs

SKU: DGS-LOWBEAMLEG-9

### Recommended Tools:

- Flat Screwdriver
- 7/32 Hex Key



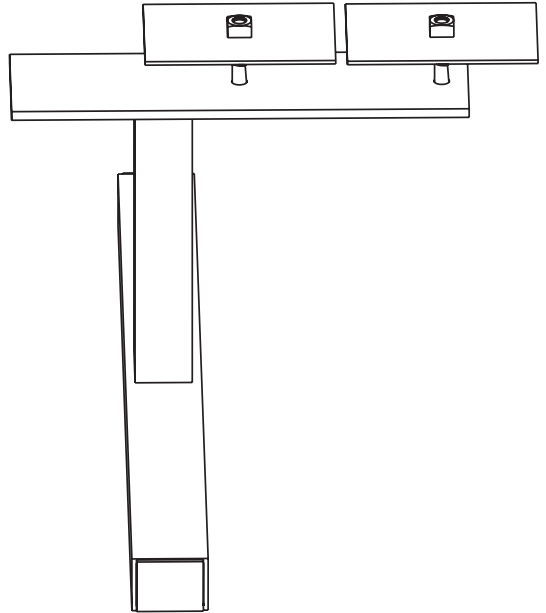
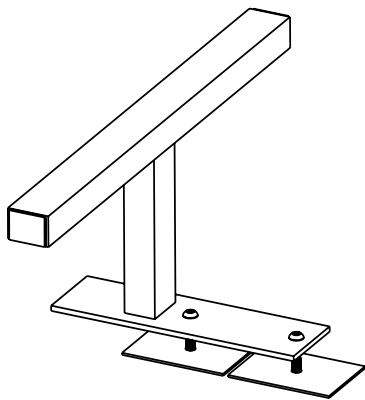
| Part Number | Part Description    | Quantity |
|-------------|---------------------|----------|
| 92865A632   | 3/8" x 2" Hex Screw | 4        |
| 1133008     | 3/8" Flat Washer    | 4        |
| 1133622     | 3/8" Lock Washer    | 4        |
| 98694A120   | 3/8" Nut            | 4        |
| CUSTOM      | Anchor Plate        | 4        |
| CUSTOM      | Base Assembly       | 2        |

### Need help?

Call 1-800-932-3339 or  
 Email [info@gymsupply.com](mailto:info@gymsupply.com)

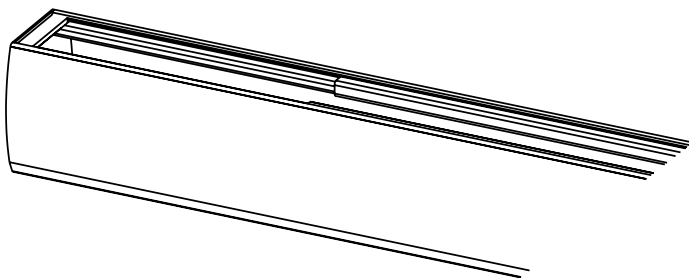
**Step 1:**

Start by affixing the **Anchor Plate** to a **Base Assembly**. Insert the **Hex Screw**, **Flat Washer** and **Lock Washer** through the base and into the **Anchor Plate**, following the diagram on the right.



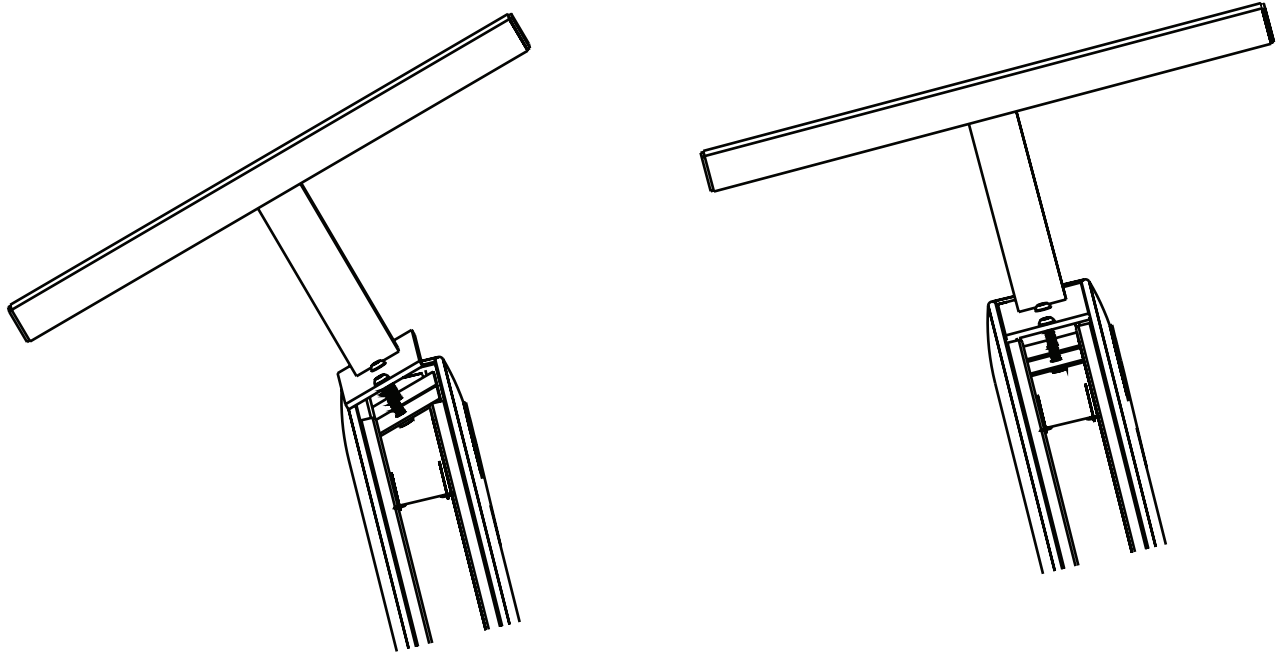
**Step 2:**

Lay out cardboard to protect the beam's top surface, and position the beam with its top side facing down, as shown on the left.



**Step 3:**

Tilt the **Base Assembly** and insert one edge of the **Anchor Plates** under the lip inside the beam. Then slide this **Base Assembly** as far as possible to that side, and using a Flat Screwdriver, insert the other edge of the **Anchor Plates** under the lip inside the beam.



**Step 4:**

Position the **Base Assembly** at the end of the beam and secure the **Hex Screws** with a **3/8" Nut**.

**Step 5:**

Repeat steps 1-4 for the opposite end of the beam..

**IMPORTANT:**

To prevent twisting the extrusion, it's crucial to have two people flip the assembled beam over. With one person at each end of the beam, carefully flip it onto the Base Assemblies. Never use this beam without mats. A standard 15-1/2' landing mat fits between the Base Assemblies.