

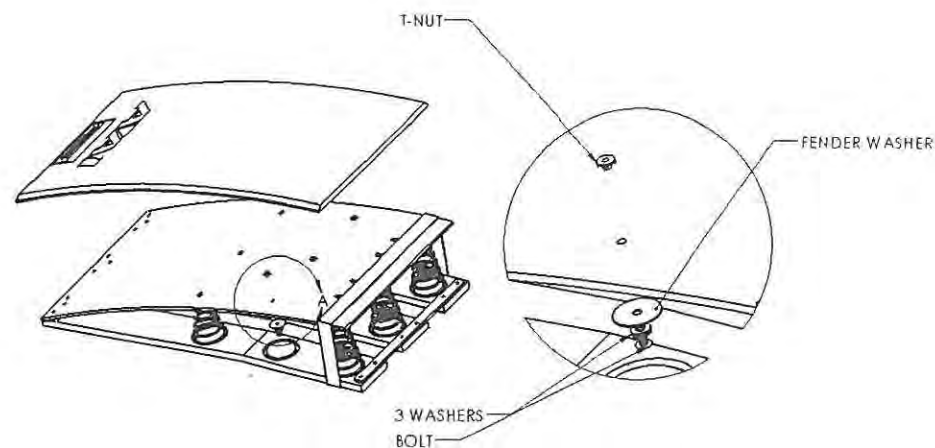


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MODEL NO 407294  
INSTRUCTION SHEET NO 82198  
DATE:3/31/14

- First you will need to remove the cover and foam from the top.
- Remove the spring and rubber bumper.
- Drill out the hole with a 3/8 drill bit.
- Install the t-nut on the top side by inserting into the hole and tapping with a hammer until seated.
- Next install the fender washer, 3 flat washers and the button head bolt and tighten.
- Reinstall the spring and repeat until all the bumpers have been replaced.

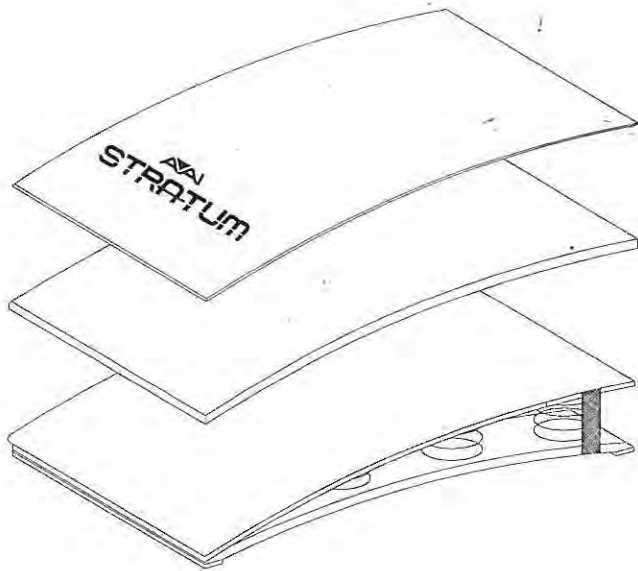


## WASHER KIT FOR VAULT BOARDS

MODEL NUMBER	LAST REVISION DATE	INSTRUCTION NO.
407294	3/31/14	82198

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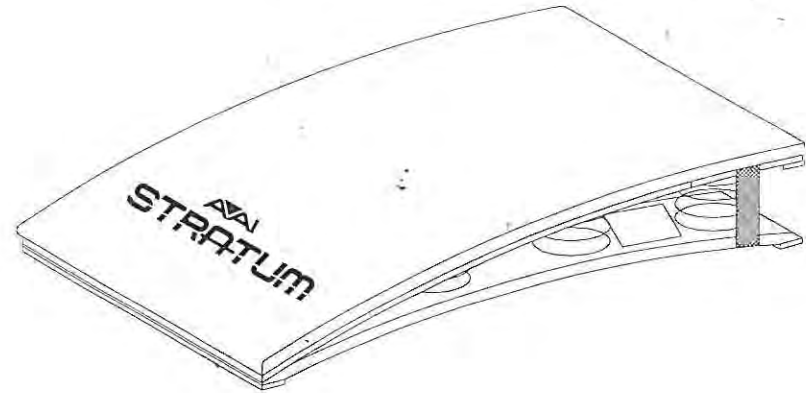
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- Spray adhesive provided on the top surface of the board following instructions on the adhesive.
- Lay the foam down on the adhesive, centering on the board.
- Next spray adhesive on top of the foam, again following adhesive directions for use.
- Line carpet up at the backside of the board and press firmly to get good adhesion.
- The carpet at the front of the board and along the sides will wrap around the edges of the top board and carpet as shown in the diagram below.
- Next, staple the carpet securely to the board top. Please use plenty of staples to insure that the carpet remains in place.

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- Your Stratum Vaulting board is now ready for use again.